



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3508-11

Job Sheet 175061



Part No: D3508-11

Job Qty: 14 ea

Part Name: Wearplate Aft Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/6/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		4/5/18	0.00	0.00	Start Up Waterjet		OK 18/04/03
100	Waterjet	12 pcs		4/5/18	0.00	1.62	Waterjet1		OK 18/04/03
110	QC	12 pcs		4/5/18	0.00	0.00	QC2 Waterjet-2		OK 18/04/03
120	QC	12 pcs		4/5/18	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs		4/5/18	0.34	0.34	Brake NC 1		38
140	QC	12 pcs		4/5/18	0.00	0.00	QC5		38
150	Powdercoat	12 pcs		4/6/18	0.00	0.15	Powdercoat3		BR 18-4-24
160	QC	12 pcs		4/6/18	0.00	0.00	QC3		11
170	Packaging	12 pcs		4/6/18	0.00	0.00	Packaging3-1		9-89
180	QC21-SA	12 Ea		4/6/18	0.00	0.00	QC21		18-4-24
M B6330 START: 10:25 OIL T: 300° FINISH 10:55									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	7.0644 sf (.5887 ea)	90-Start up Operation	5042198

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	7	262	0

Part Specifications

Specifications could not be found.

Plex 3/27/18 9:58 AM dart.leroux.jason



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Container No: S057794

Part: D3508-11

Job No: 175061

Serial No/Batch: S057794

Revision:

Inspector:

Date: 04/03/18

DART AEROSPACE LTD		Work Order:	175061
Description: Wearplate		Part Number:	D3508-11
Inspection Dwg: D3508 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.063	+/-0.010	2.072	1			
2.813	+/-0.010	2.809	1			
0.375	+/-0.010	.376	1			
5.625	+/-0.010	5.627	1			
22.500	+/-0.010	22.500	1			
26.50	+/-0.030	26.50	1			
Ø0.188	+0.005/-0.001	Ø.187	1			
0.300	+/-0.010	.299	1			
0.300	+/-0.010	.301	1			
0.038	+/-0.010	.03	1			
			1			

Measured by:	an	Audited by:	DAS 38	Prototype Approval:	N/A
Date:	18/09/03	Date:	APR 03 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	